





PVDF Coating Finish Specification

Testing	Method	Result	
Finish Coat Thickness	ASTM B487	≥ 25µm	
Gloss (initial, 60°)	ASTM D523	20 - 70%a	
Pencil Hardness	ASTM D3363	НВ - 2НЬ	
Flexibility	ASTM D4145	2T	
Adhesive Force	ASTM D3359	5B	
Impact Resistance	ASTM D2794	≥ 100kg.cm	
Abrasion Resistance	ASTM D968	40 - 70 L/mile	
Mortar Resistance	AAMA2605	no change	
Humidity Resistance	ASTM D2246	no change	
Boiling Water Resistance	ASTM D2247	no change	
Salt Spray Resistance	ASTM B117	no blister	
Acid Resistance	ASTM D1308	no effect	
Alkali Resistance	ASTM D1308	no effect	
Solvent Resistance	ASTM D1308	no effect	
Color Retention	ASTM D2244	≤5 units	
Chalk Resistance	ASTM D4214	no chalking	
Gloss Retention	ASTM D2244	80 - 90%	

a Laries per color Differs on selected coating type 4000 hours exposure

Product Specification

Panel Thickness (mm)	Aluminium Thickness (mm)	Alloy Series	Coating	Dimension (mm)
4	0.5	5005	3-layer 35µm PVDF	1220 x 4880
4	0.3	3003	2-layer 25µm PVDF	1220 x 4880

*custom sizes are available upon request.



* Written Warranty certificates will be issued for every necessary project based on the specifications of panels and color coatings used plus the environmental conditions. Certain colors due to raw material composition would have longer or shorter warranted life span.

Fire Retardant

Alcotuff is manufactured using fire-retarding composite material of the highest degree developed with proprietary technology. It conforms to the fire safety requirements according to SNI 1741-2008 Indonesian standard, DIN 4102 German standard, BS 476 British standard & ASTM E119 American standard.

Color Durability

Using the best coating material of PVDF or FEVE with specified resin level controlled & multiple dip roller coating & baking process, Alcoruff ensures color uniformity & has the ability to retard color fading for a long period in outdoor condition.

Easy Cleaning

With special request, we can produce Alcotuff with easy-cleaning characteristics by applying special lacquering coating which leads to easy-to-clean characteristics on the surface. There exists some nano names easy-cleaning products which do not actually last more than a year. Alcotuff's Easy-Cleaning type is durable & lasts longer.

Color Selection —

Color availability is based on the thickness of the aluminium skin, which comes in 0.5mm & 0.3mm







